



Available Parts From: *Aoki SB III 500LL-75 (1995)*

We have an **Aoki SB III 500LL-75 (1995)** that is in good condition and will be taking parts off to rebuild and sale. Parts available include:

- 1) **Toshiba Motor:** Cleaned and tested. Bearing journals, bearing housing, windings, (dipped) stator, rotor and casting have all been inspected. New OEM bearings. Measured current draw & vibration condition. **\$4K.**
- 2) **Hydraulic Pumps:** Inspected: Cartridges, Bearing housing journals, Pump shaft. New bearings and seals. **Best Offer**
- 3) **Heater Exchange:** Dipped, cleaned, inspected, pressure checked, new gaskets and zinc bars. **\$2K.**
- 4) **Injection Unit:** Removed barrel & screw will send out to Milacron for inspection: **\$6K.** (with barrel head, nozzle and heater bands.)

Injection cylinder: inspected cylinder wall with injection unit slide base & hydraulic manifold with valves (proportional) **\$5K**

Injection Ramp: Wear Ring will be measured for clearance and replaced if needed. New wear ring, Piston rings, O rings, Felt ring and Injection Cylinder cover: New Bearing, V packing, Cover bushing, O rings. **\$3K**

Screw Motor: Replaced all the O rings: **\$ 2K.**

- 5) **PLC:** Sysmac C1000H Omron & Timer unit **\$1K**
- 6) **Rotation Motor:** **\$4K**
- 7) **Air cylinders:** with new seals. **Best Offer**
- 8) **Air valves: high & low. Best Offer**
- 9) **Una Dyn dryer:** model DHD 6 - 480 V. - 31.4 amp. 185 CFM new: filters, desiccant, after cooler cleaned, dipped and pressure check, Dew point -40' F' **\$12K.** (with hopper)
- 10) **Una Dyn Hopper:** 300- 1200# model F99163744.05 **Best Offer**



Impet offers service and used parts. Call today to start saving!

IMPET Inc.
911 Dorsey Street
Gainesville, GA 30501
678-591-7574
Pacodaboub@hotmail.com
www.IMPETPlastics.com